Attorney's Docket No.: 20997-003US1 Client's Ref. No.: F20137

COMBINED DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I h	nereby declare that:
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My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled CASTING OF METAL ARTHEACTS, the specification of which as

[X]	is attached hereto. was filed on <u>May 25, 2006</u> as Application Serial No. <u>10/596,017</u> and was
	amended on
[X]	was described and claimed in PCT International Application No. PCT/IB2004/003838 filed
	November 24, 2004, and as amended under PCT Article 19 on

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose all information I know to be material to patentability in accordance with Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, § 19 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:

Country	Application No.	Filing Date	Priority Claimed
South Africa	2003/9208	November 26, 2003	[X] Yes [] No

I hereby appoint the following attorneys and/or agents to prosecute this application and to transact all husiness in the Patent and Trademark Office connected therewith:

Frank R. Occhiuti, Reg. No. 35,306 Faustino A. Lichauco, Reg. No. 41,942 John F. Hayden, Reg. No. 37,640 J. Robin Rohlicek, Reg. No. 43,349

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Direct all correspondence to the following:

26161 PTO Customer Number

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patents issued thereon.

Full Name of Inventor: MARIE THOMAS GILLES RAFFLE

Inventor's Signature: Residence Address:

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